



Dart Aerospace Ltd.
1270 Aberdeen St
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K6A 1K7
Canada

Tel (613) 632-5200
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646.4001

Job Sheet 198466



Part No: 646.4001

Job Qty: 1 pcs

Part Name: AS350 Cable Cutter System



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 7/30/19

Job Tracking No:

Due Date: 8/23/19

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV C1 IPP REV:A 12.10.23 NEW ISSUE DD VERF:JLM IPP REV:B 15.01.08 AS PER DWG REV.B
DD VERF:JLM IPP REV:C 16.01.07 AS PER DWG REV.C DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs		8/23/19	0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	PC	SEP 20 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		

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Container No: S216191



Part: 646.4001

Job No: 198466

Serial No/Batch: S216191

Revision:

Inspector: 02/20/2020

Exp Date:

Instructions: FAA STC SR02180LA 14/98/07/2169STC SH09 -

120 QC 4	1 pcs	8/23/19	0.00 0.00	Packaging 1 - 31	
				Packaging 1 - 32	
				Packaging 1 - 33	
				Packaging 1 - 34	
				Packaging 1 - 35	
				Packaging 1 - 36	
				QC 4 - 28	
				QC 4 - 58	
				QC 4 - 69	
				QC 4 - 9	
				QC 4 - 46	
				QC 4 - 68	
				QC 4 - 72	
				QC 4 - 74	
130 Packaging 3-1 - Stock - B4B	1 pcs	8/23/19	0.00 0.00	QC 4 - 75	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
135 DC - 1 - B4B	1 pcs	8/23/19	0.00 0.00	Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				DC - 1 - B4B	SEP 24 2019
				DC - 2 - B4B	
140 QC 21 - FG	1 pcs	8/23/19	0.00 0.00	QC 21 - FG - 21	SEP 24 2019
				QC 21 - FG - 70	DAS
				QC 21 - FG - 53	70

Part Op 110 - pick kit

Descriptions: 120 - QC4- 100% Inspect kits for completeness

130 - Identify and pack for shipping as per PPP 646.4001 Location: _____

7/30/2019

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

135 - Document Control - Photocopy bluefile & type labels per PPP 646.4001

140 - QC21- Final Inspection - Work Order Release

012044

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
600.0129	VHB Tape	8 ft (8 ea)	110-Packaging 1 - Pick Kit	5158070
600.0990	Magnabond 6398 Part A Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5200122
600.0991	Magnabond 6398 Part B Size 112 ml	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5200123
600.1012	Sealant PR1425B2 (#654 sem)	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5215542
600.1013	021200-3M Tape Primer 94 Primer 24216	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	5215542
646.2910	Deflector	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5160938
646.3001	Lower Cable Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197198
646.3110	Channel	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5150342
646.3210	Support	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5177298
646.3301	Upper Cutter Assembly	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5210408
646.3610	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197159
646.3611	Strut	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5193035
646.3610	Filler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5192257
646.3710	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5059741
646.3711	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5183071
646.3712	Clip	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5190439
646.3713	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5197114
646.3714	Gusset	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5190147
646.3715	Strut Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5172198
646.3716	Gauge Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5190396
646.3717	Doubler	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5202529
646.3718	Custom Washer	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5202418
646.3719	Doubler	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5190891
646.3810	Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5196012
646.3811	Radius Block	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5199353
646.3812	Gusset Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5208529
646.3813	AS350 Strut Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196806
646.3910	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5208530
646.3911	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5196783
646.3912	Shim	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5056998
646.3913	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5208466
646.3910	Shim	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5003604
647.0112	Strut Bracket	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5175957
647.7703	Strut Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5149267
650.9201	Eyelet Bracket Assembly	2 pcs (2 ea)	110-Packaging 1 - Pick Kit	5186926
AN3-11A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5098032
AN3-12A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5203258
AN3-13A	Bolt	1 Ea (1 ea)	110-Packaging 1 - Pick Kit	5167263
AN3-3A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5149159
AN3-4A	Bolt	10 Ea (10 ea)	110-Packaging 1 - Pick Kit	5149185
AN3-5A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5198106
AN3-6A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5167576
AN316C4R	Nut, Jam	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5192074
AN44-5A	Eyebolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5203154
AN4C7A	Bolt	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5185096
AN665-34R	Clevis	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5153848
CCR264SS-02	Cherry Rivet	30 Ea (30 ea)	110-Packaging 1 - Pick Kit	5155646
CR3213-5-3	Cherry Rivet	14 Ea (14 ea)	110-Packaging 1 - Pick Kit	5098973
MS20426AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5203251
MS20470AD5-5-3	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5171007
MS20470AD5-6	Rivet	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5204293
MS20470AD5-7	Rivet	3 Ea (3 ea)	110-Packaging 1 - Pick Kit	5214618
MS21042L08	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	5203267
MS21042L3	Nut	83 Ea (83 ea)	110-Packaging 1 - Pick Kit	
MS21042L4	Nut	2 Ea (2 ea)	110-Packaging 1 - Pick Kit	
MS21047-3	Nut Plate	18 Ea (18 ea)	110-Packaging 1 - Pick Kit	
MS24693-C278	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit	

03/31/20

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MS24694-S53	Screw	5 Ea (5 ea)	110-Packaging 1 - Pick Kit
MS24694-S54	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS24694-S55	Screw	3 Ea (3 ea)	110-Packaging 1 - Pick Kit
MS27039-08-13	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-10	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-12	Screw	6 Ea (6 ea)	110-Packaging 1 - Pick Kit
MS27039-1-16	Screw	24 Ea (24 ea)	110-Packaging 1 - Pick Kit
MS27039-1-19	Screw	22 Ea (22 ea)	110-Packaging 1 - Pick Kit
MS27039-1-20	Screw	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
MS27039-1-21	Screw	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149F0332P	Washer (AN960-10L)	144 Ea (144 ea)	110-Packaging 1 - Pick Kit
NAS1149F0353P	Washer (AN960-10)	2 Ea (2 ea)	110-Packaging 1 - Pick Kit
NAS1149F0432P	Washer (AN960-416L)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit
NAS1149FN832P	Washer (AN960-8)	4 Ea (4 ea)	110-Packaging 1 - Pick Kit

5133343
5185040
5142492
5123937
5157316
5174154
5157063
5156890
5182772
5167939
5207709
5075380
5214314
5191300

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	600.0129	8	104	0
	600.0990	1	24	0
	600.0991	1	23	0
	600.1012	1	27	0
	600.1013	5	75	0
	646.2910	1	20	0
	646.3001	1	11	0
	646.3110	1	26	0
	646.3210	1	18	0
	646.3301	1	3	0
	646.3510	1	29	0
	646.3511	1	28	0
	646.3610	1	22	0
	646.3710	1	10	0
	646.3711	1	21	0
	646.3712	1	25	0
	646.3713	1	24	0
	646.3714	1	27	0
	646.3715	2	31	0
	646.3716	1	17	0
	646.3717	1	33	0
	646.3718	2	7	0
	646.3719	2	6	0
	646.3810	2	35	0
	646.3811	1	29	0
	646.3812	2	28	0
	646.3813	1	34	0
	646.3910	4	19	0
	646.3911	1	26	0
	646.3912	4	24	0
	646.3913	1	22	0
	646.9410	1	59	0
	647.0112	2	31	0
	647.7703	2	20	0
	650.9201	2	27	0
	AN3-11A	10	169	0
	AN3-12A	2	204	0
	AN3-13A	1	41	0
	AN3-3A	4	204	0
	AN3-4A	10	420	0
	AN3-5A	2	110	0
	AN3-6A	2	347	0
	AN316C4R	2	46	0
	AN44-5A	2	37	0
	AN4C7A	2	103	0
	AN665-34R	2	24	0
	CCR264SS3-02	36	379	0
	CR3213-5-3	14	145	0
	MS20426AD5-7	2	747	0
	MS20470AD5-5-5	8	833	0
	MS20470AD5-6	8	688	0
	MS20470AD5-7	3	28	0

MS21042L08	2	643	0
MS21042L3	63	894	0
MS21042L4	2	2,846	0
MS21047-3	18	243	0
MS24693-C278	5	41	0
MS24694-S51	5	333	0
MS24694-S54	2	162	0
MS24694-S55	3	225	0
MS27039-08-13	2	396	0
MS27039-1-10	2	321	0
MS27039-1-12	6	193	0
MS27039-1-16	24	812	0
MS27039-1-19	22	399	0
MS27039-1-20	2	84	0
MS27039-1-21	4	151	0
NAS1149F0332P	144	2,296	0
NAS1149F0363P	2	369	0
NAS1149F0432P	4	1,396	0
NAS1149FN832P	4	1,764	0

Part Specifications

Specifications could not be found.

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Entered: _____ Date: _____

WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No.: _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Cross tube ☐ Eng. (Non-AW) ☐ Engineering ☐ Machining ☐ Small Fab ☐ Prod. Eng. Coord. ☐ Water Jet ☐ Large Fab ☐ Finishing ☐ Rec/Store/Packaging ☐ Supplier ☐ Quality ☐				MRB (QS1042)					
Date : _____		Sequence #: _____		QTY Affected : _____		MRB (QS1042)							
Description Work Order Deviation						Disposition							
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Preservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐						FAULT CATEGORY							
						Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐		Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐		Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐		Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread ☐	
						Other/Details: _____							
Completed By						Lead hand / Supervisor							
QC / QA Coordinator													